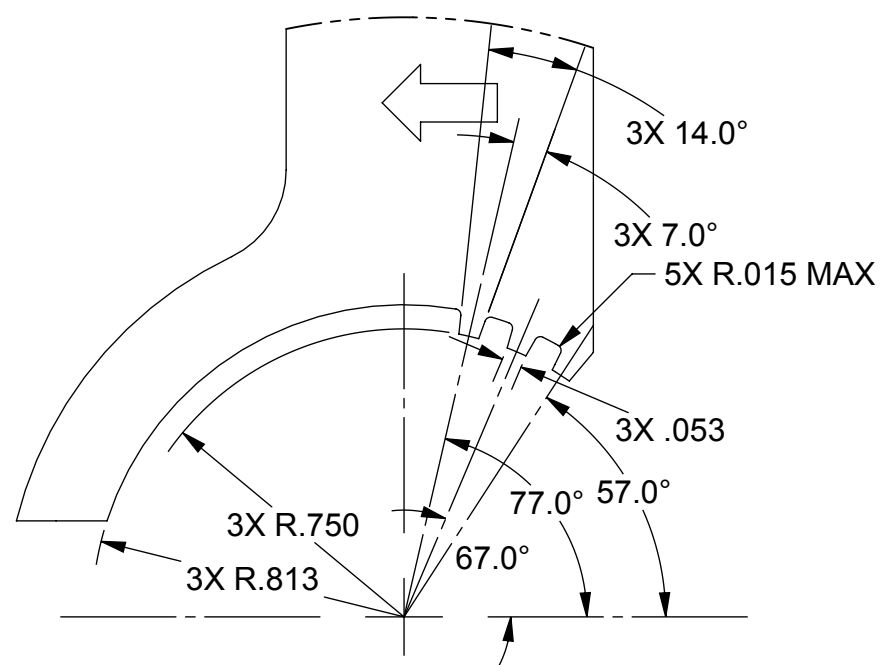


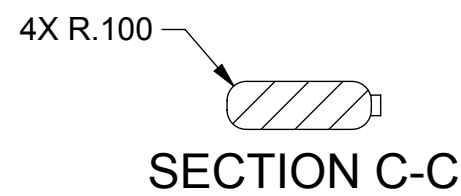
NOTES:

- THIS DRAWING SHALL BE INTERPRETED IN ACCORDANCE WITH ASME Y14.100 WITH THE ADDITION OF APPENDICES B THROUGH E.
- THE FOLLOWING ARE MANDATORY WHEN INDICATED BY ■
 - REMOVE BURRS ■ BREAK SHARP EDGES .010 MAX
 - FILLETS R.010 MAX
 - $\sqrt{63}$ ALL OVER, EXCEPT AS NOTED
 DIMENSIONS APPLY:
 - BEFORE PLATING OR PAINTING
 - AFTER PLATING
 - AFTER PAINTING
 - TOLERANCES ON STOCK MATERIAL SIZES, SHALL BE AS SPECIFIED IN APPLICABLE SPECIFICATIONS.
- FINISH: POLISH TO REMOVE PITS, SCALE AND MACHINE MARKS.
- MATERIAL: UNS S17400 (TYPE 630) IN ACCORDANCE WITH ASTM A564. HEAT TREAT TO CONDITION H900.
- PERMANENTLY STENCIL OR ENGRAVE APPROXIMATELY AS SHOWN IN ACCORDANCE WITH MIL-STD-130.
- LASER ETCH IN APPROXIMATE AREA SHOWN, IN .25 INCH HIGH CHARACTERS, IN ACCORDANCE WITH MIL-STD-130 AS "20057635" "LL-ERG-7473"

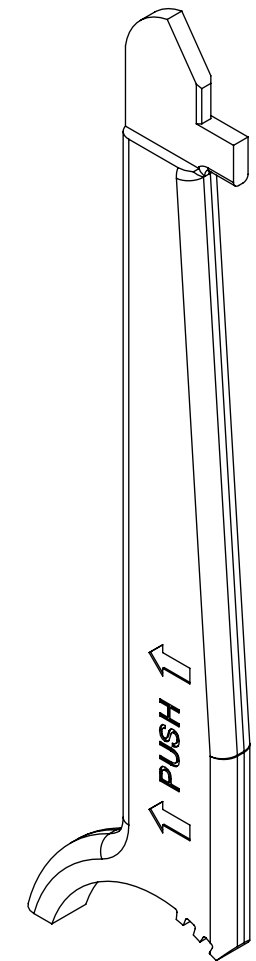
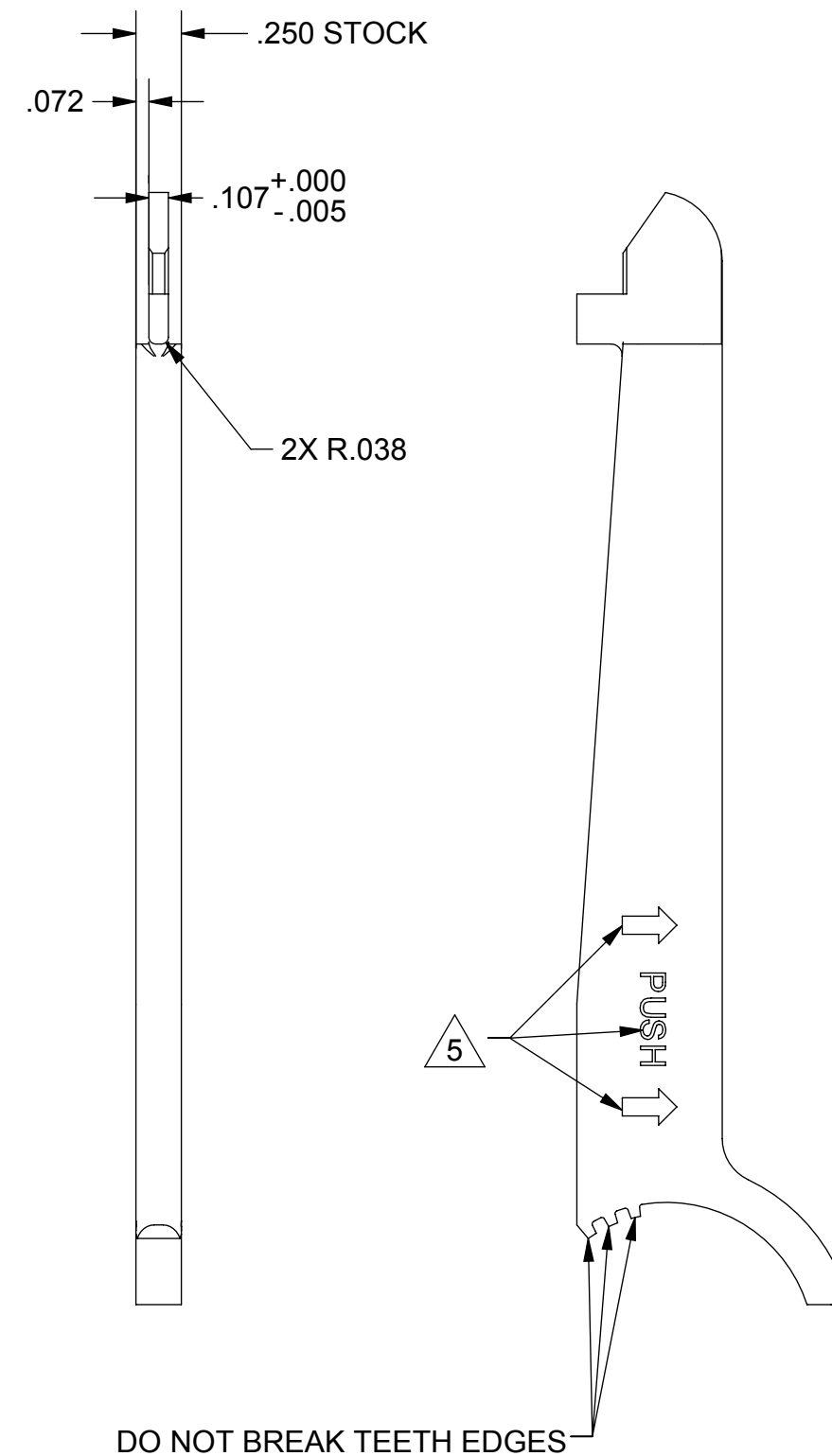
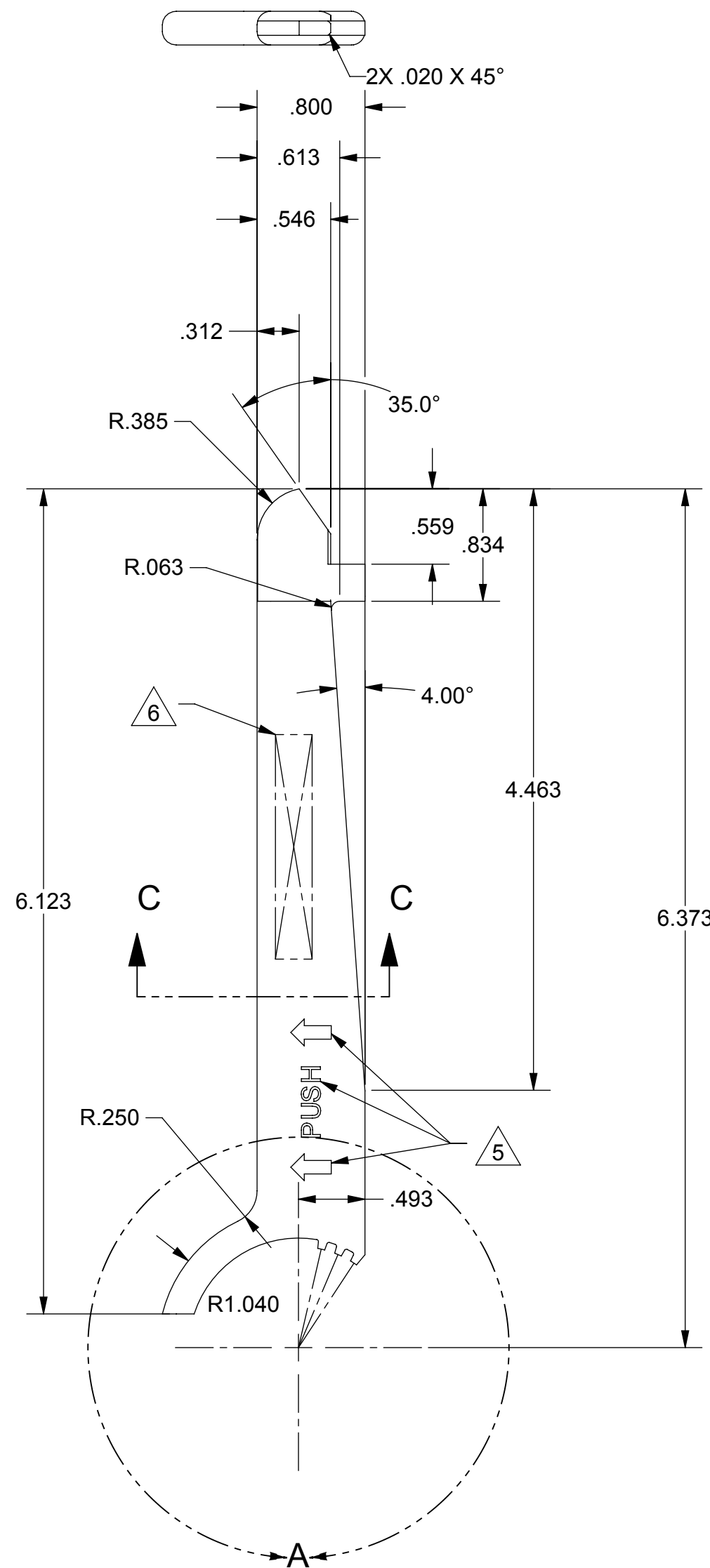
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
B3, B2	4	REMOVED GAP	7/10/2017	



DETAIL A
SCALE 2 : 1



SECTION C-C



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DEPARTMENT OF ENERGY REVIEW REQUIRED BEFORE PUBLIC RELEASE

NAME/ORG: E. CLAYTON / T12 DATE: 7/10/2017
GUIDANCE: N/A

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 www.kcp.com

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/8 ANGULAR, MACH ± 1° BEND ± 5° TWO PLACE DECIMAL ± .03 THREE PLACE DECIMAL ± .005 FOUR PLACE DECIMAL ± .0005	MATERIAL SEE NOTES
FINISH SEE NOTES	DO NOT SCALE DRAWING

NAME E. CLAYTON	DATE 7/10/2017	TITLE: WING AND FIN UNLOCK TOOL
CHECKED J. BARRY	7/10/2017	DWG. NO. 20057635
ENG APPR. E. CLAYTON	7/10/2017	PART. NO. 20057635
CUSTOMER		REV 4
CAGE: 14061	SCALE: 1:1	SHEET 1 OF 1
DWG. CLASSIFICATION UNCLASSIFIED	PART CLASSIFICATION UNCLASSIFIED	