



- Note:**
- N1 Compliance of the machinery directive. For the planning and building construction security precautions, safety requirements as well as country specific regulations must be respected.
 - N2 Anchor base: Normal reinforced concrete, concrete strength minimal C20/25 up to a maximum of C50/60. Anchor type: Company Hilli AG, type stud anchor H512-R M10x105-10 or anchor bolt M12x160 HAS-U (minimal component thickness 140 mm)
 - N3 The firm standing of the machine is only guaranteed after anchoring!
 - N4 Equipotential bonding: Connection point for protective conductor size M8 (grounding cable 10 mm² copper). Connection point for the connection to the main equipotential bonding according to DIN EN 60204-1 (VOE 0113-1). The local safety measures according to the guidelines (DIN, VDE, EN, ATEX) must be noted.
 - N5 The indicated water level must be respected.
 - N6 Provide a trapezoidal channel in front of the screen.
 - N7 If there is not sufficient room height we recommend providing an opening in the roof.
 - N8 The minimum passage of 2100 mm is not satisfied. The danger zone have to be marked with yellow/black marker tape by customer.

flatness tolerance in the area of the screen

measuring point distance (mm)	Exposed floor / horizontal level	Exposed walls / vertical level
	maximum deviation (mm)	maximum deviation (mm)
600	2	2
1000	3	3
1500	4	4
2000	5	5
2500	6	6
3000	7	6
3500	8	7
4000	9	8

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Technische Änderungen vorbehalten / Subject to change. ISO 2768-mk. D-92336 Betsching / Tel.: +49-9182-201-0

Rev.	Änderung	Tag	Nr.	Rev.	Änderung	Tag	Nr.
1	1	1	1	1	1	1	1

Project: Installation sketch. HUBER Multi-Rake Bar Screen. RakeMax® 704x4975/6 75°. HLC 300, WAP 4. St. HP. Number: 5104465. 1/2

