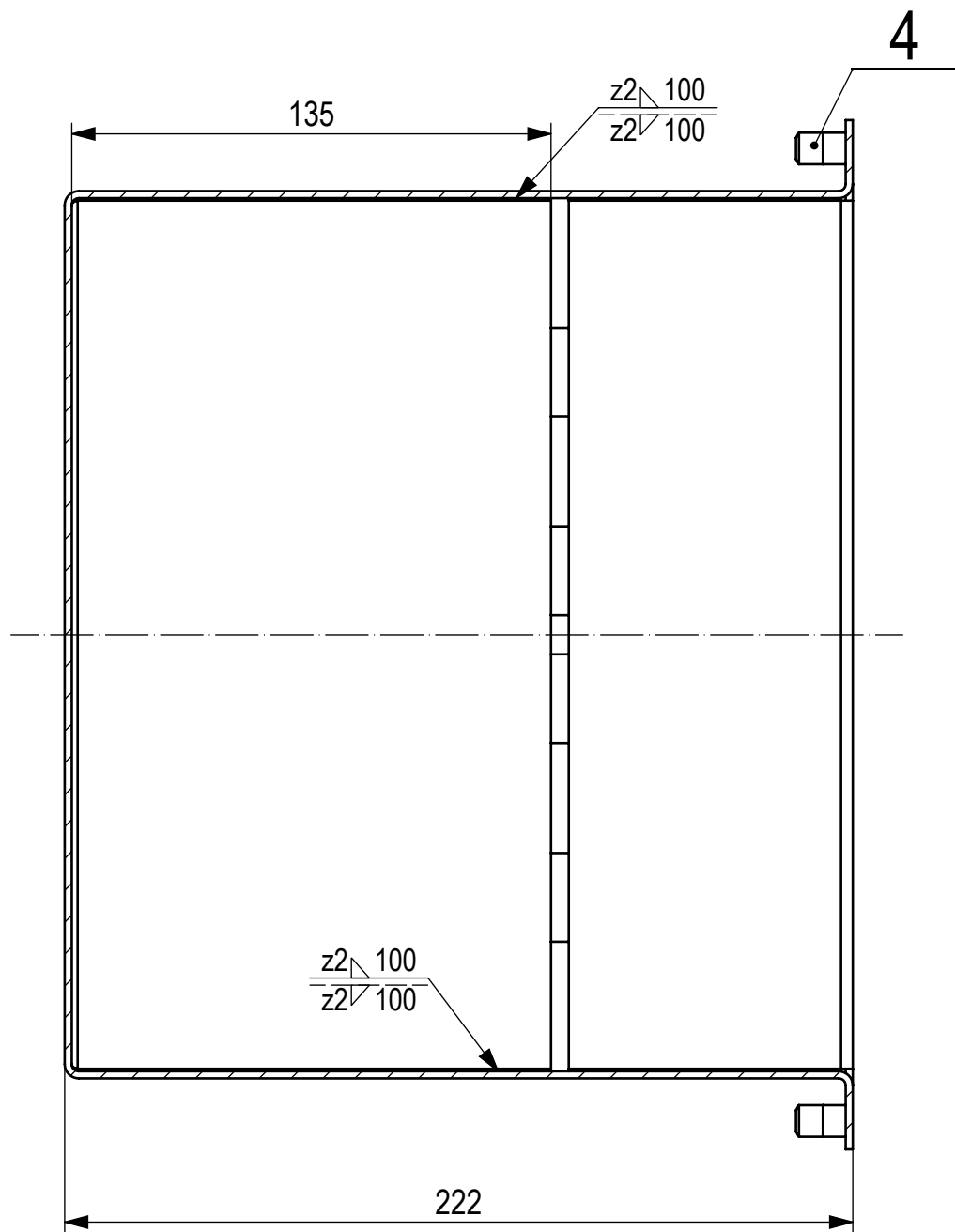
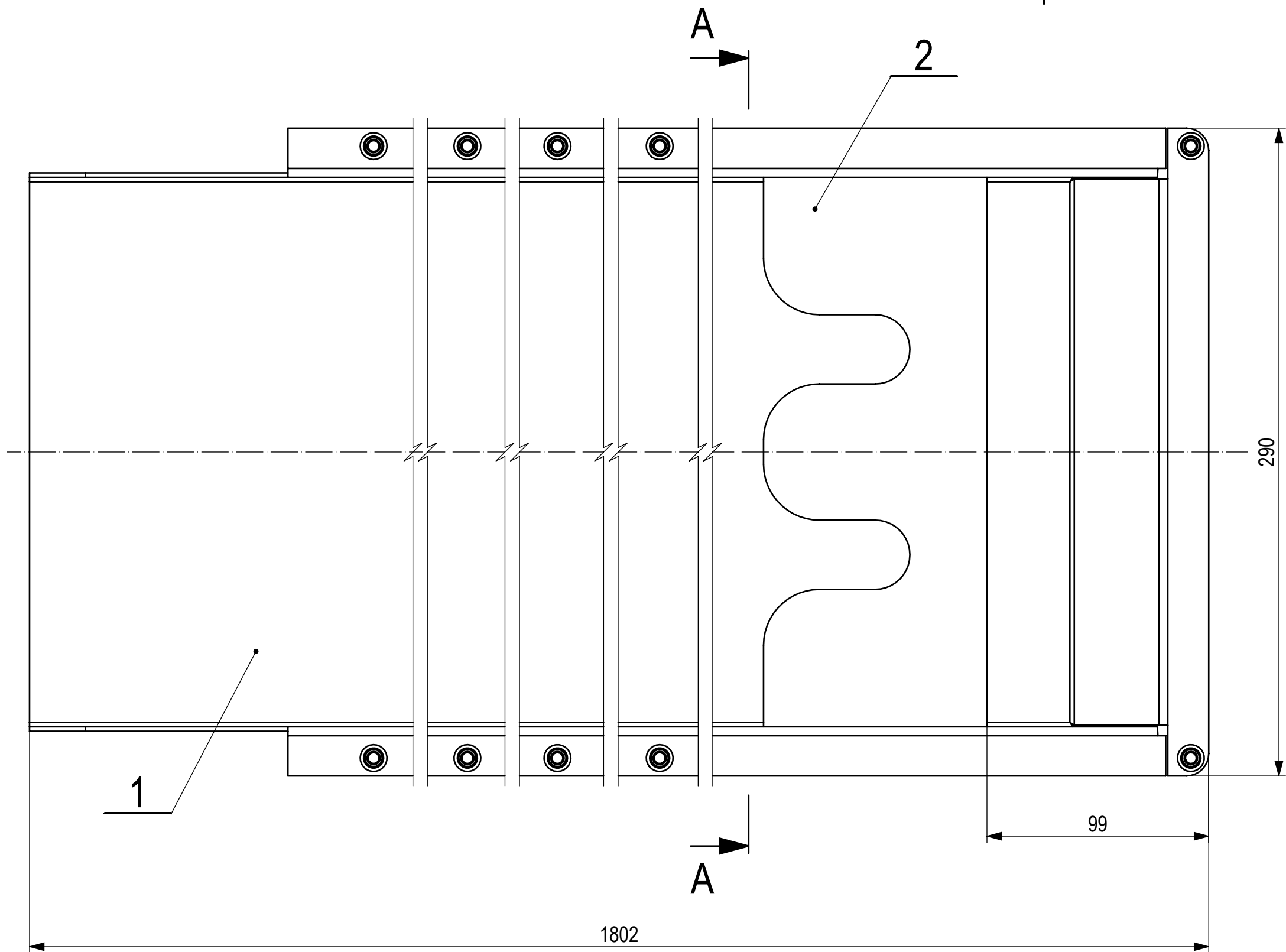


ZASTRZEŻA SIĘ WSZELKIE PRAWA AUTORSKIE. NINIEJSZA DOKUMENTACJA NIE MOŻE BYĆ BEZ
PISEMNEJ ZGODY SIĘC BADAWCZĄ ŁUKASIEWICZ - POZNANSKIEGO INSTYTUTU TECHNOLOGICZNEGO
ZMIENIANA I KOPIOWANA ORAZ PRZEKAZYWANA LUB UDOSTĘPNIANA INNYM JEDNOSTKOM PODSTAWA
PRAWNA: USTAWA Z DNIA 4 LUTEGO 1994 R. O PRAWIE AUTORSKIM I PRAWACH POKREWNYCH

Uwagi:

- 1) Poziom certyfikacji wytwórcy CL1 wg PN-EN 15085-2,
- 2) Klasa jakości spoin CP C2 wg PN-EN 15085-3,
- 3) Materiały dodatkowe do spawania PN-EN ISO 16834-A 654,
- 4) Dokumentacja nie uwzględnia naddatków technologicznych kompensujących skurcz spawalniczy.
- 5) Pozostałe węzły spawalnicze spawać w analogiczny sposób.
- 6) Nitonakrętki montować zgodnie z instrukcją montażu producenta.
- 7) Proponowany dostawca nitonakrętek, KVT. Istnieje możliwość montażu nitonakrętek innego producenta.



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|---|-------------------------|--|---|-------------|----------|----------|------------------------|-------|---|
| 10 | Nitonakrętka M6x16x9xA2 | | S-FTS-Z | | | 4 | | 0.005 | |
| | | | | | | 3 | | | |
| 1 | Uchwyt zaworu | | H2C 010115-1-02 | | A4 | 2 | | 0.79 | |
| 1 | Gięta blacha | | H2C 010115-1-01 | | A2.1 | 1 | | 20.51 | |
| Ilość | Nazwa przedmiotu | | Nr rys. lub normy | For- mat | Poz. | Materiał | Masa 1 szt. w kg | Uwagi | |
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| | | | Tolerancje geometryczne PN-EN 22768-mK PN-EN ISO 13920-BF | | 21.35 | A2 | Łukasiewicz - PIT | BMS | T |
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